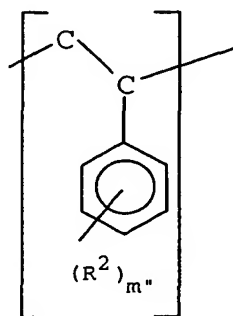
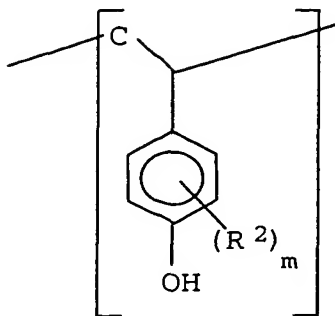


WHAT IS CLAIMED IS:

1. An epoxy resin composition comprising
  - a) a polyepoxide,
  - b) a cure inhibitor which is boric acid, a Lewis acid derivative of boron, an alkyl borane, a mineral acid having a nucleophilicity value "n" of greater than zero and less than 2.5 or an organic acid having a pKa value of 1 or more, but not more than 3, or a mixture of two or more thereof, and
  - c) more than 30 parts per 100 parts of polyepoxide, of at least one cross-linker.
2. The epoxy resin according to Claim 1 including d) a solvent.
3. The epoxy resin composition according to Claim 1 wherein the cross-linker is an anhydride of a polycarboxylic acid.
4. The epoxy resin composition according to Claim 1 where in the cross-linker is a copolymer, containing optionally substituted styrene units of the formula



and optionally substituted hydroxystyrene units of the formula



in a ratio of 1:1 to 50:1, and wherein the total number of  
 5 the said monomer units is from 3 to 10,000,  $m''$  is from 0 to 5, each  $\text{R}^2$  independently is  $\text{C}_{1-3}$  alkyl or a halogen, and each  $m$  independently is from 0 to 4.

5. The epoxy resin composition according to  
 Claim 1 which also comprises a bifunctional chain  
 10 extension compound.

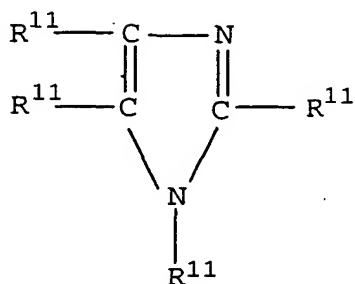
6. The epoxy resin composition according to  
 Claim 5 wherein the bifunctional chain extension compound  
 is bisphenol A, or tetrabromobisphenol A.

7. The epoxy resin composition according to  
 15 any one of the preceding claims, which also comprises a catalytic amount of a catalyst for accelerating the reaction of the polyepoxide with the cross-linker.

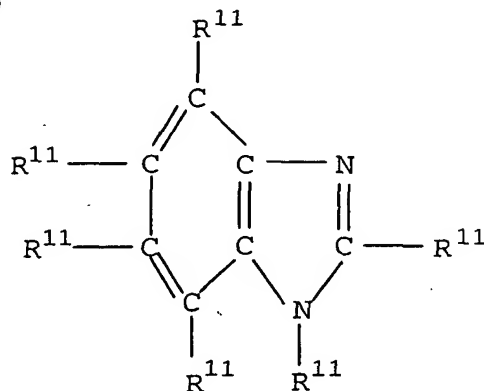
8. The epoxy resin composition according to  
 Claim 7, wherein the catalyst is a heterocyclic nitrogen  
 20 compound, an amine, a phosphine, an ammonium compound, a phosphonium compound, an arsonium compound or a sulfonium compound.

9. The epoxy resin composition according to Claim 8, wherein the catalyst is an imidazole of Formula 19, or a benzimidazole of Formula 20

19



20



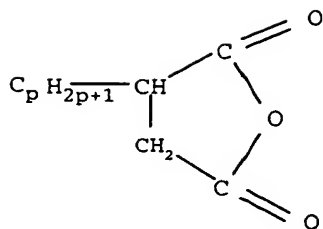
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wherein each  $R^{11}$  independently is hydrogen, halogen, or an organic radical.

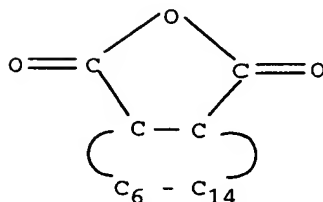
10 10. The epoxy resin composition according to Claim 9, wherein each  $R^{11}$  independently is a hydrocarbyl radical or a substituted hydrocarbyl radical.

11. The epoxy resin composition according to Claim 10, wherein each  $R^{11}$  independently is a  $C_1$ - $C_5$  hydrocarbyl radical substituted with an ester, ether, amide, imide, amino, halogen, or mercapto group.

15 12. The epoxy resin composition according to any one of Claims 1 to 11, wherein the cross-linker includes a carboxylic acid anhydride according to Formula 12, or Formula 13



12



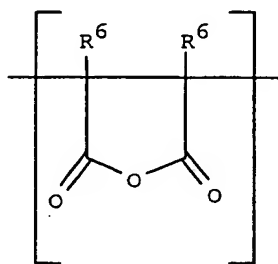
13

where p is from 1 to 100.

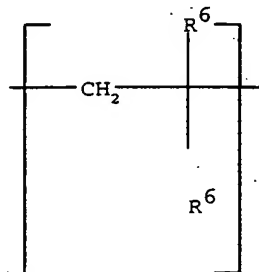
- 5                    13. The epoxy resin composition according to  
any one of Claims 1 to 11, wherein the cross-linker  
includes phthalic anhydride, terphthalic anhydride,  
succinic anhydride, an alkyl-substituted anhydride, an  
alkenyl-substituted anhydride, succinic anhydride,  
10 tartaric acid anhydride, or a polyanhydride containing  
units of the formula

k

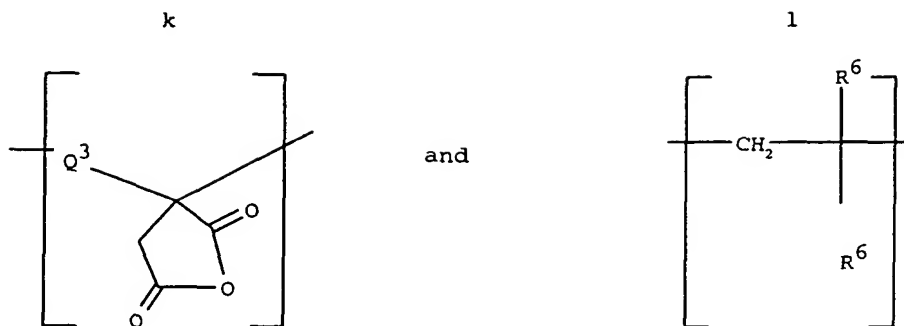
1.



and

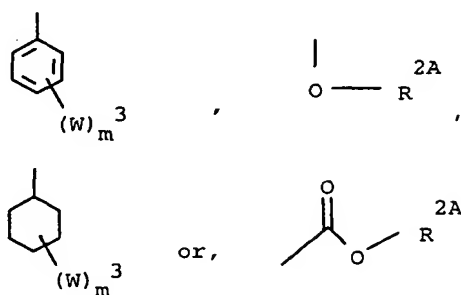


or units of the formula



where the ratio of k to 1 units is from 1:1 to 50:1, the total number of monomer units k and 1 is from 3 to 10,000,  
 5  $\text{R}^6$  is hydrogen,  $\text{C}_{1-3}$  allyl, or  $\text{R}^{6A}$ ;

$\text{R}^{6A}$  is:



$\text{Q}^3$  is  $\text{C}_{1-30}$  carbonyl, or methylene optionally substituted with one or two substituents of Formula  $\text{R}^{6A}$ ;

10  $\text{W}$  is  $-\text{OH}$ , or  $-\text{COOH}$ ;

$m$  is from 0 to 5; and

$\text{R}^{2A}$  is from  $\text{C}_{1-30}$  alkyl, halogen or hydrogen.

14. An epoxy resin composition according any one of the preceding claims having a dielectric constant  
 15 of 4.30, or less.

15. An epoxy resin composition according to any one of the preceding claims having a dielectric dissipation factor of less than 0.010.

16. A fiber reinforced composite article  
5 comprising a matrix including an epoxy resin according to any one of the preceding claims.

17. The fiber reinforced composite article of Claim 16, which is a laminate or a prepreg for an electric circuit.

18. An electric circuit component having an insulating coating of the epoxy resin according to any one of Claims 1 through 13.

19. A process of producing a coated article, comprising coating the article with an epoxy resin  
15 according to any one of Claims 1 through 13, and heating the coated article to cure the epoxy resin.

20. A composition useful for curing a polyepoxide resin comprising:

- 20 a) a cross-linker capable of curing with a polyepoxide at elevated temperatures; and
- b) a cure inhibitor which is boric acid, a Lewis acid derivative of boron, an alkyl borane, trimethoxyboroxine, a mineral acid having a nucleophilicity value "n" of greater than  
25 zero and less than 2.5, or an organic acid having a pKa value of 1 or more, but not more than 3, or a mixture of two or more thereof.

21. A composition according to Claim 20 wherein the cross-linker is an anhydride of a polycarboxylic acid.

22. A composition according to Claim 20 wherein the cross-linker is a copolymer of styrene and/or hydroxystyrene.

5 23. A composition according to Claim 20 which further comprises: a bifunctional chain extender compound capable of reacting with a polyepoxide at elevated temperatures.

10 24. A composition according to Claim 23, which further comprises a catalytic amount of a catalyst for accelerating the reaction of the polyepoxide with the cross-linker and/or the bifunctional chain extender.

15 25. A composition useful to cure a polyepoxide resin according to any one of Claims 20 to 24, which further comprises a hydroxy-functional cross-linker having a functionality of 2.2 or more.